



## Industrial/Commercial Application Guidelines

Install on inlet pipe to equipment being treated for scale (heat exchangers, boilers, water heaters, cooling towers, dish washers & ice machines). Always place magnetic system after (downstream) from pumps where extreme turbulence can reduce the effect of magnetically treated water.

### Copper/PVC Pipe:

Install on straight piece of pipe where turbulence is minimal. Do not install right after "T" or "elbow" in plumbing where heavy turbulence could reduce magnetic effect.

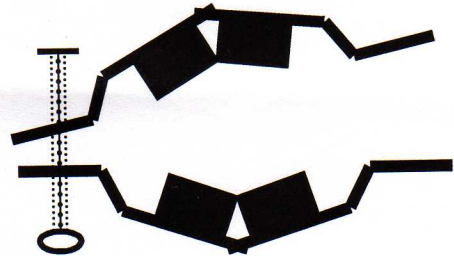
### Steel Pipe:

Install just before an elbow (butted up to elbow) if possible.

## Installation Instructions

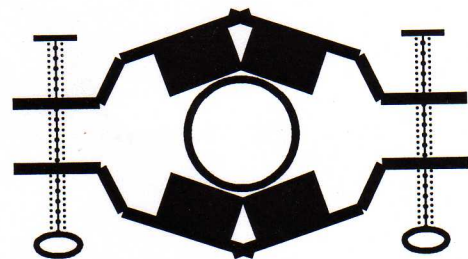
### STEP 1

Align two units opposing each other as shown (units will repel). Loosely fasten with tie straps (or bolt and wing nut) through holes on one side of units. Keep loose until step 2 is completed.



### STEP 2

Place set around pipe and fasten other side as shown. Tighten so assembled set is secure along pipe. Spacing should be approximately equal on both sides.



### Note:

High temperatures, slow flow rates, high mineral composition/hardness and ferrous pipe composition may require additional units to ensure sufficient magnetic flux saturation. Consult your distributor for guidance in achieving optimum results.